## WHAT IS CLAIMED IS

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A tackifier, comprising:

- a. synthetic polymer selected from the group consisting essentially of polyacrylamide, polyacrylate, and a co-polymer of acrylate and acrylamide;
- b. a natural organic material associated with said synthetic polymer; and
- c. a cross-linking agent for cross-linking said synthetic polymer and said associated natural organic material.
- 2. The tackifier of claim 1 which additionally comprises an effective amount of water to produce a pumpable composition of said synthetic polymer, said associated natural organic material and said gross-linking agent.
- 3. The tackifier of claim 1 in which said synthetic polymer is present in an amount from 10% to 80% by weight; said natural organic material associated with said synthetic polymer is present in an amount from 15% to 75% by weight; and said crosslinking agent is present in an amount from 1% to 15% by weight.
- 4. The tackifier of claim 1 in which said synthetic polymer is present in an amount from 10% to 60% by weight; said natural organic material associated with said synthetic polymer is present in an amount from 15% to 45% by weight; and said crosslinking agent is present in an amount from 1% to 10% by weight.

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- organic material is selected from the group consisting essentially of: cornstarch, rice starch, wheat starch, potato starch, polysaccharides, modified polysaccharides, mint, animal gelatin, plant seed husks, corn gluten, natural latex, guar gum, psyllium, mucilage, and kelp.
- 7. The tackifier of claim 1 in which said cross-linking agent is selected from the group consisting essentially of: sodium borate, sodium metaborate, sodium tetraborate, hydrated sodium borate, hydrated sodium metaborate, hydrated sodium tetraborate, magnesium sulfate, molybdenum sulfate, and sodium molybdate.
- 8. The tackifier of claim 1 which additionally consists essentially of a surfactant present in an amount ranging between a trace amount and about 1% by weight.
- 9. The tackifier of claim 1 which additionally consists essentially of a fiber to form a slurry.
- 10. The slurry of claim 9 which additionally comprises an effective amount of water to produce a pumpable composition of

said synthetic polymer, said associated natural organic material, and said cross-linking agent.

11. The slurry of claim 9 in which said tackifier portion includes said synthetic polymer being present in an amount from 10% to 80% by weight; said natural organic material associated with said synthetic polymer is present in an amount from 15% to 75% by weight; and said cross-linking agent being present in an amount from 1% to 15% by weight.

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- 12. The slurry of claim 9 in which said tackifier portion includes said synthetic polymer being present in an amount from 10% to 60% by weight; said natural organic material associated with said synthetic polymer being present in an amount from 15% to 45% by weight and said cross-linking agent is present in an amount from 1% to 10% by weight.
- 13. The slurry of claim 9 in which said tackifier portion includes said synthetic polymer being present in an amount from 50% to 65% by weight; said natural organic material associated with said synthetic polymer being present in an amount from 25% to 35% by weight; and said cross-linking agent being present in an amount from 8% to 12%.
- 14. The tackifier of claim 9 in which said natural organic material is selected from the group consisting essentially of: cornstarch, rice starch, wheat starch, potato starch, polysaccharides, modified polysaccharides, mint, animal gelatin,



plant seed husks, corn gluten, natural latex, guar gum, psyllium, mucilage, and kelp.

15. The tackifier of claim 9 in which said crosslinking agent is selected from the group consisting essentially of: sodium borate, sodium metaborate, sodium tetraborate, hydrated sodium borate, hydrated sodium metaborate, hydrated sodium tetraborate, and magnesium sulfate.

16. The tackifier of claim 9 which additionally consists essentially of a surfactant present in an amount ranging between a trace amount and about 1% by weight.

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